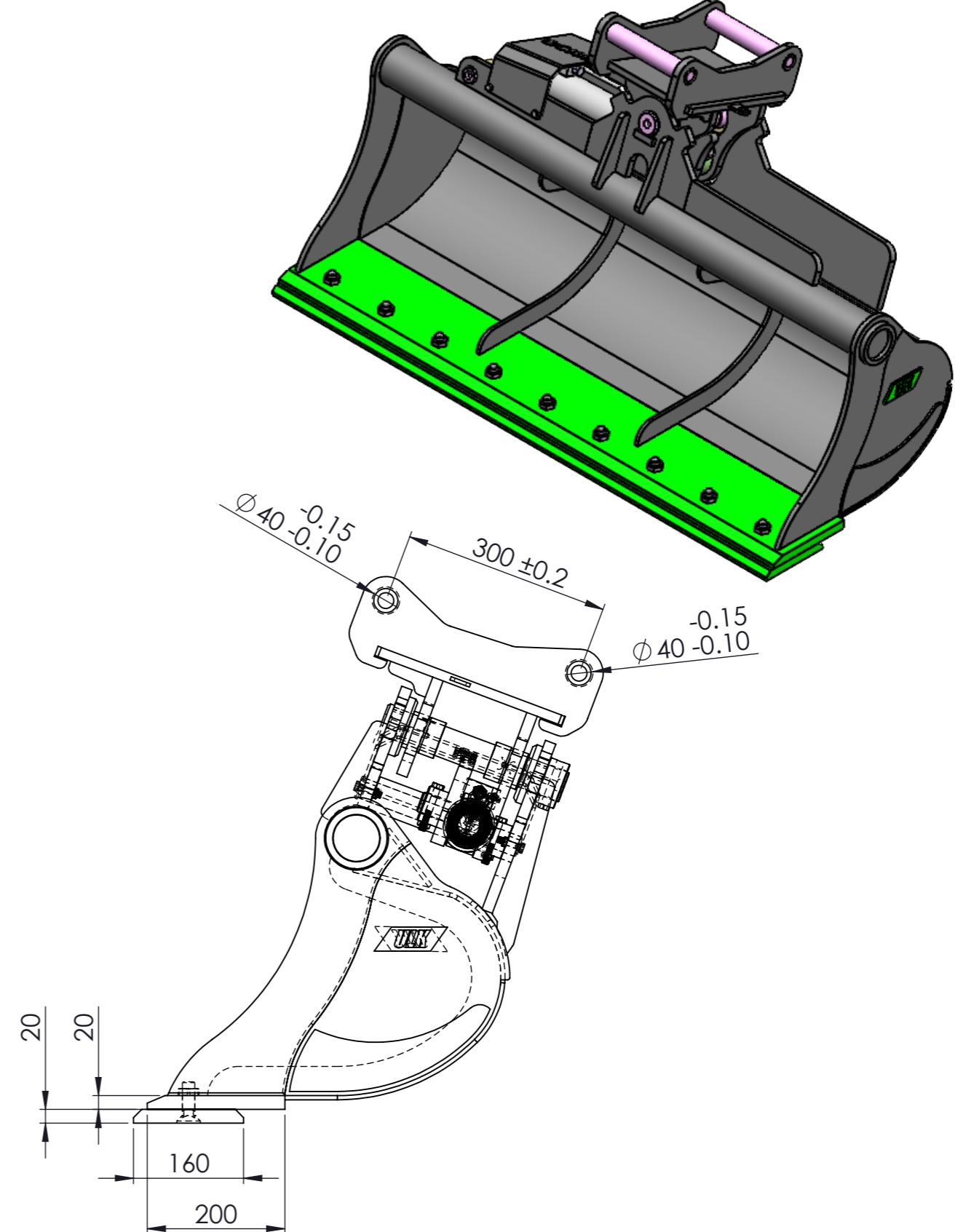
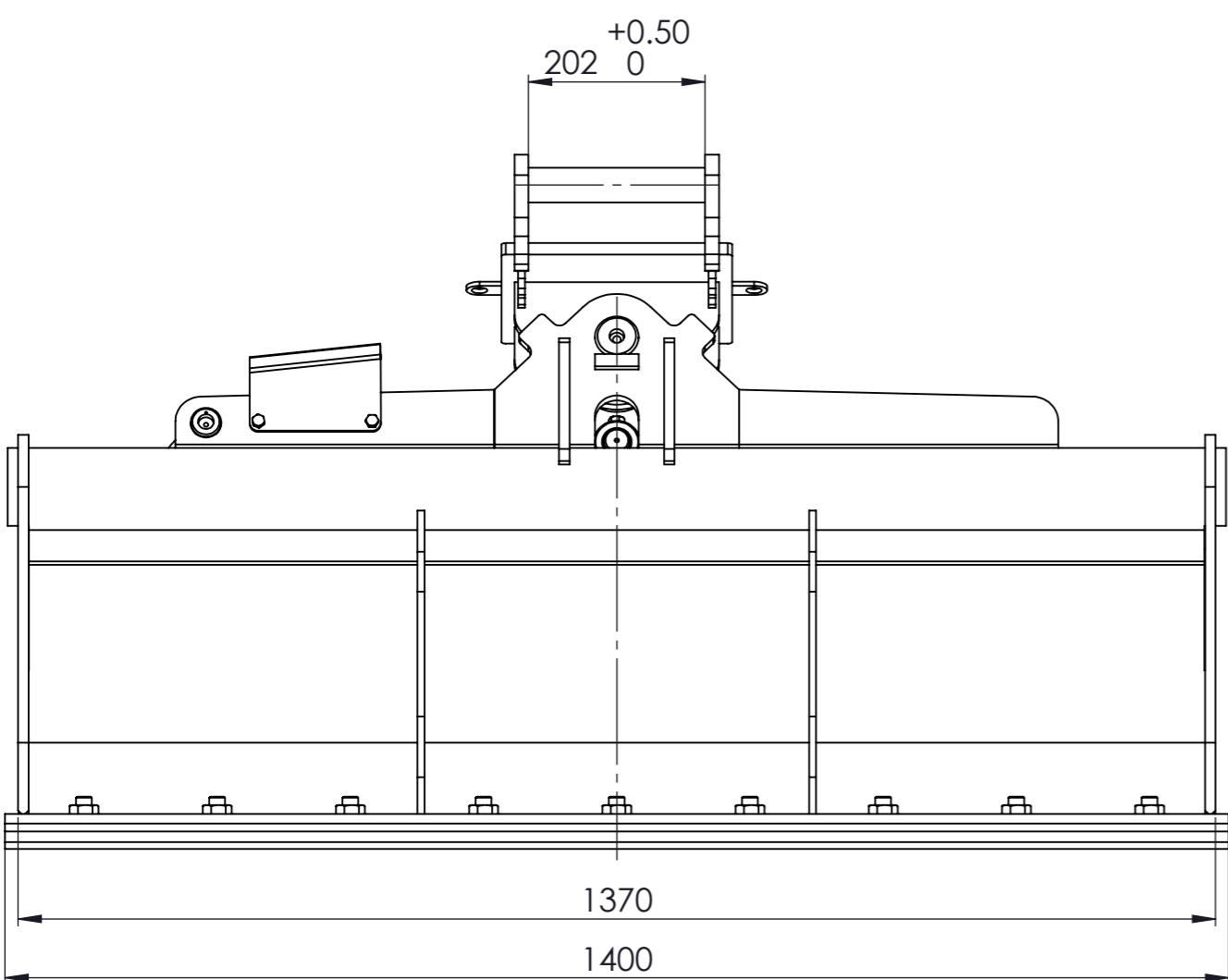
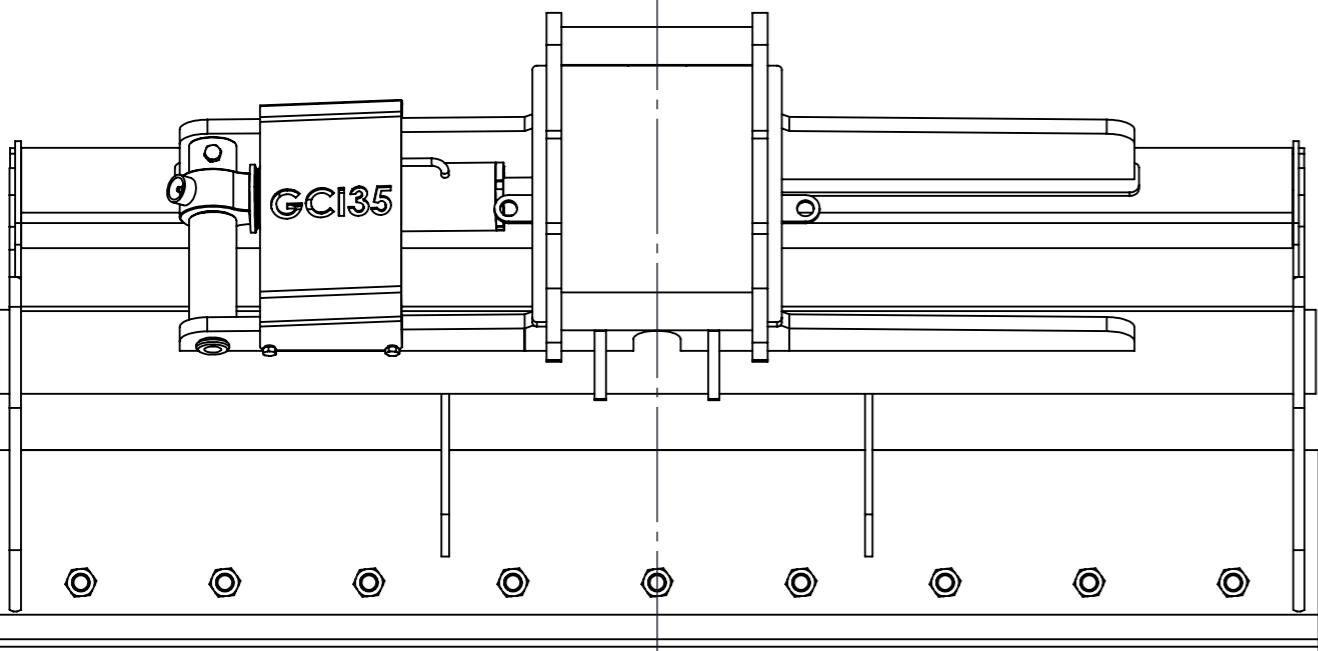


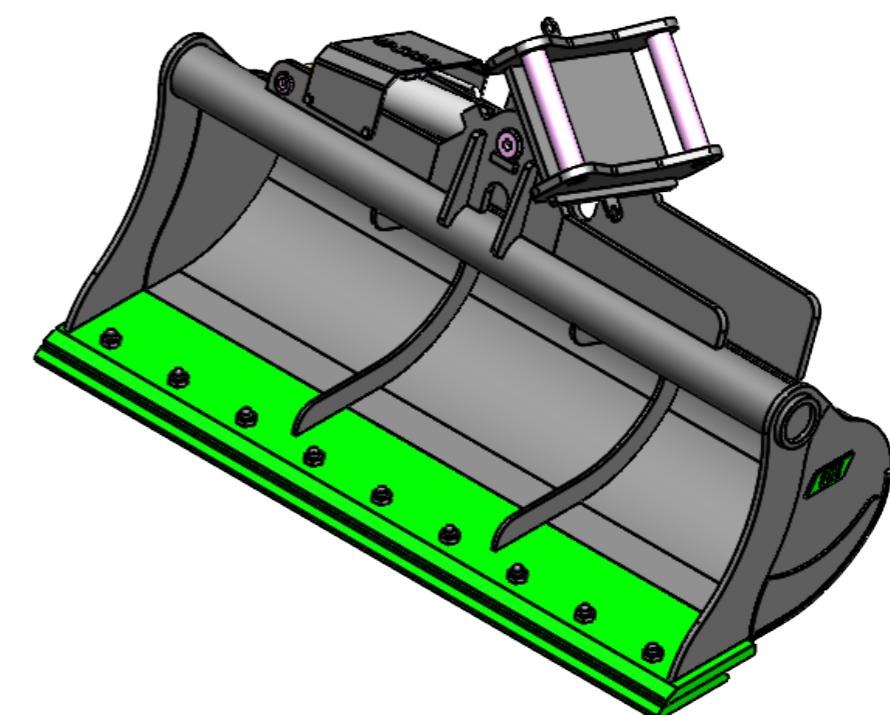
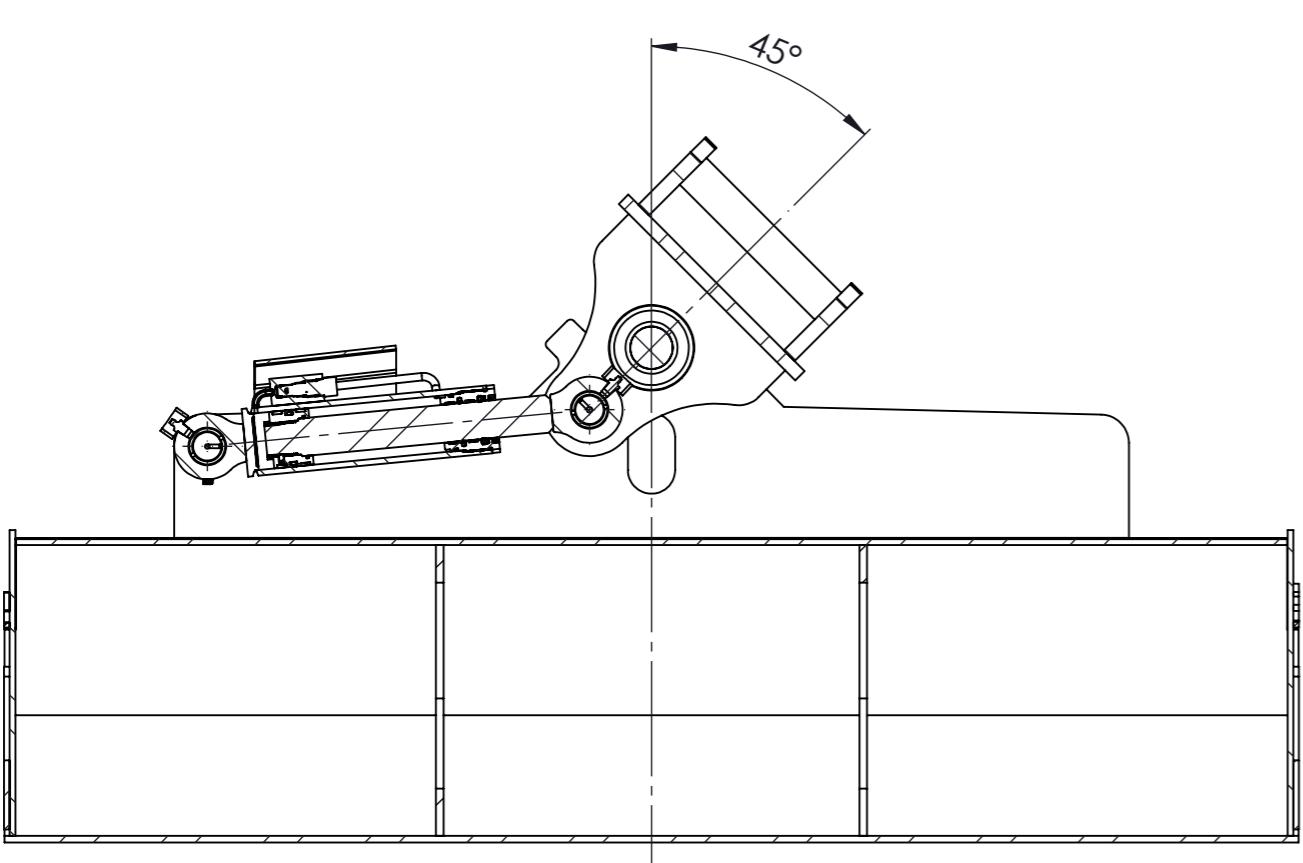
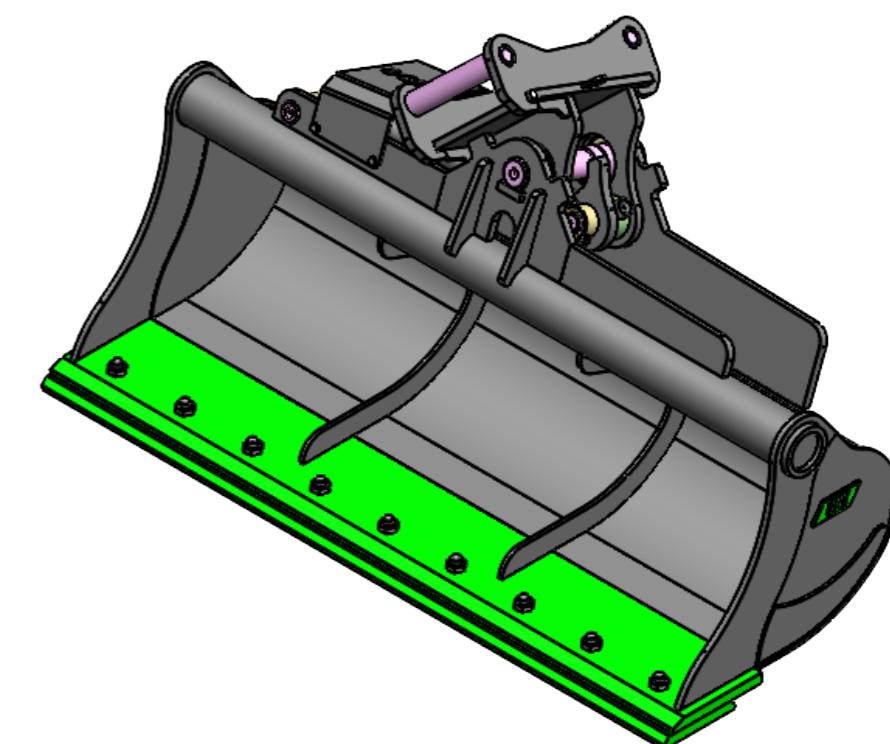
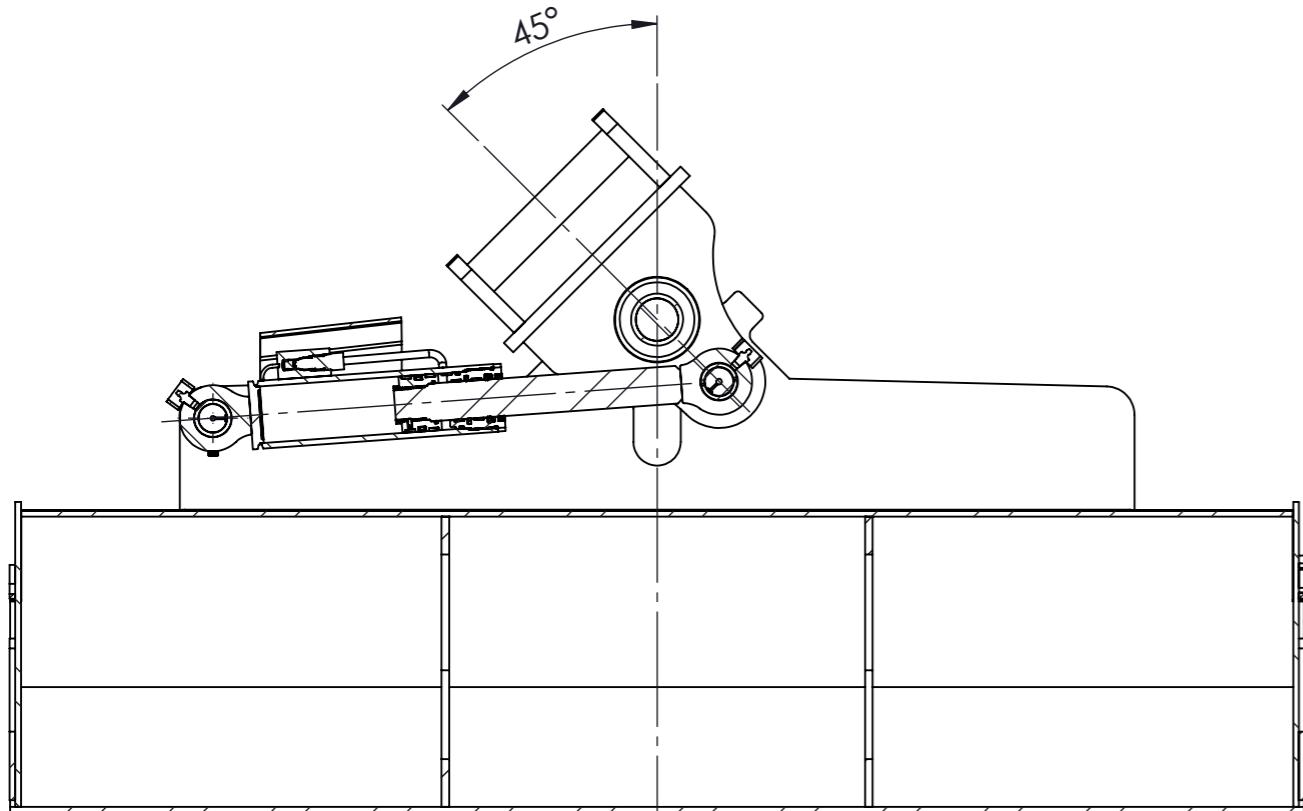
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	Weight			
A	1 GCI35-S40-1400-39	TLTING BUCKET SHELL 3-5T-1400MM 0.202M3	1	205.54			
	2 GCI35-S40-1400-42	TLIT BUCKET TOP ASSEMBLY 3-5T-1400MM 0.202M3	1	34.74			
	3 GCI35-S40-1400-45	CYLINDER GCI-S40-1400	1	9.70			
	4 GCI35-S40-1400-29	CYLINDER PIVOT PIN	1	1.33			
	5 GCI35-S40-1400-37	CYLINDER PROTECTION GUARD	1	1.95			
	6 GCI35-S40-1400-44	PIVOT PIN	1	3.39			
	7 GCI35-S40-1400-32	CYLINDER MTG PIN	1	0.60			
	8 GCI35-S40-1400-61	M10 HEX NUT	1	0.01			
	9 GCI35-S40-1400-64	M10x80	1	0.04			
<p>XX XX XX XX XX XX XX XX</p> <p>1 2 3 4 5 6 7 8</p> <p>ZONE REV. DESCRIPTION CHANGE DOC. DATE APPROVED BY</p>							
<p>1 2 3 4 5 6 7 8</p>							
<p>1 2 3 4 5 6 7 8</p>							
<p>1 2 3 4 5 6 7 8</p>							
<p>1 2 3 4 5 6 7 8</p>							
<p>1 2 3 4 5 6 7 8</p>							
<p>1 2 3 4 5 6 7 8</p>							
<p>1 2 3 4 5 6 7 8</p>							
<p>1 2 3 4 5 6 7 8</p>							
<p>1 2 3 4 5 6 7 8</p>							
<p>1 2 3 4 5 6 7 8</p>							
<p>1 2 3 4 5 6 7 8</p>							
<p>1 2 3 4 5 6 7 8</p>							
<p>1 2 3 4 5 6 7 8</p>							
<p>1 2 3 4 5 6 7 8</p>							
<p>1 2 3 4 5 6 7 8</p>							
<p>1 2 3 4 5 6 7 8</p>							
<p>1 2 3 4 5 6 7 8</p>							
<p>1 2 3 4 5 6 7 8</p>							
<p>1 2 3 4 5 6 7 8</p>							
<p>1 2 3 4 5 6 7 8</p>							
<p>1 2 3 4 5 6 7 8</p>							
<p>1 2 3 4 5 6 7 8</p>							
<p>1 2 3 4 5 6 7 8</p>							
<p>1 2 3 4 5 6 7 8</p>							
<p>1 2 3 4 5 6 7 8</p>							
<p>1 2 3 4 5 6 7 8</p>							
<p>1 2 3 4 5 6 7 8</p>							
<p>1 2 3 4 5 6 7 8</p>							
<p>1 2 3 4 5 6 7 8</p>							
<p>1 2 3 4 5 6 7 8</p>							
<p>1 2 3 4 5 6 7 8</p>							
<p>1 2 3 4 5 6 7 8</p>							
<p>1 2 3 4 5 6 7 8</p>							
<p>1 2 3 4 5 6 7 8</p>							
<p>1 2 3 4 5 6 7 8</p>							
<p>1 2 3 4 5 6 7 8</p>							
<p>1 2 3 4 5 6 7 8</p>							
<p>1 2 3 4 5 6 7 8</p>							
<p>1 2 3 4 5 6 7 8</p>							
<p>1 2 3 4 5 6 7 8</p>							
<p>1 2 3 4 5 6 7 8</p>							
<p>1 2 3 4 5 6 7 8</p>							
<p>1 2 3 4 5 6 7 8</p>							
<p>1 2 3 4 5 6 7 8</p>							
<p>1 2 3 4 5 6 7 8</p>							
<p>1 2 3 4 5 6 7 8</p>							
<p>1 2 3 4 5 6 7 8</p>							
<p>1 2 3 4 5 6 7 8</p>							
<p>1 2 3 4 5 6 7 8</p>							
<p>1 2 3 4 5 6 7 8</p>							
<p>1 2 3 4 5 6 7 8</p>							
<p>1 2 3 4 5 6 7 8</p>							
<p>1 2 3 4 5 6 7 8</p>							
<p>1 2 3 4 5 6 7 8</p>							
<p>1 2 3 4 5 6 7 8</p>							
<p>1 2 3 4 5 6 7 8</p>							
<p>1 2 3 4 5 6 7 8</p>							
<p>1 2 3 4 5 6 7 8</p>							



			MACHINING TOLERANCES: 0: ±0.50mm 0.00mm: ±0.30mm 0.00mm: ±0.20mm 0.00mm: ±0.10mm ANGULAR: SURFACE FINISH Ra 3.2 MICRO mm U.O.N. BREAK ALL SHARP CORNERS TO 0.2-0.4x45° ALL DIMENSIONS ARE IN MM. TIGHTENING TORQUES ACCORDING TO EG-002- U.O.N.			FABRICATION TOLERANCES LINEAR DIMENSIONS 0 to 500mm: ±0.5mm LINEAR DIMENSIONS 501mm to 1500mm: ±1.0mm LINEAR DIMENSIONS > 1501mm TO BE WITHIN ±2.0mm ANGULAR: ±0.5mm PLATE THICKNESS & SECTION SIZE TO BE WITHIN ±0.5mm NORMAL AS1365 TOLERANCES U.O.N. WELDING SYMBOLS AND WELDING ACCORDING TO AS 1554.1:2014 ALL WELD SIZES ARE FINAL ALL INSPECTIONS TO BE VISUAL & DIMENSIONAL U.O.N. SURFACE PROTECTION AS PER PROJECT SPECIFICATION		
TITLE: TLTING BUCKET 3-5T-1400MM 0.202M3			DO NOT SCALE DRAWING IF IN DOUBT, ASK			SCALE: 1:20		
DRW BY: HK 29/07/2025			DWG No. GCI35-S40-1400-41			MAT'L: E350 WEIGHT (KGS): 264.81		
CKD & APP BY:			DATE:			APPROVED BY:		
This design or drawing is the property of ULK and must not be used, reproduced, copied or disclosed wholly or in part without the written permission of ULK. PROPRIETY, CONFIDENTIAL & COPYRIGHT ©								

XX		XX		XX		XX		XX
ZONE	REV.	DESCRIPTION	CHANGE DOC.	DATE	APPROVED BY			

1 2 3 4 5 6 7 8



	MACHINING TOLERANCES:			FABRICATION TOLERANCES		
	0	±0.50mm	0	±0.5mm	0	±0.5mm
0.00mm 0.00mm 0.00mm 0.00mm ANGULAR: SURFACE FINISH Ra 3.2 MICRO mm U.O.N. BREAK ALL SHARP CORNERS TO 0.2-0.4x45° ALL DIMENSIONS ARE IN MM. TIGHTENING TORQUES ACCORDING TO EG-002- U.O.N.						
TITLE:	TLTING BUCKET 3-5T- 1400MM 0.202M3			DO NOT SCALE DRAWING IF IN DOUBT, ASK SCALE: 1:20		
DRW BY	HK	29/07/2025	DWG No.	GCI35-S40-1400-41		MAT'L : E350
CKD & APP BY				WEIGHT (KGS): 264.81		
This design or drawing is the property of ULK and must not be used, reproduced, copied or disclosed wholly or in part without the written permission of ULK. PROPRIETY, CONFIDENTIAL & COPYRIGHT ©						
			SIZE : A4	SHEETS: 3 OF 3		

XX			XX		
ZONE	REV.	DESCRIPTION	CHANGE DOC.	DATE	APPROVED BY

1 2 3 4 5 6 7 8