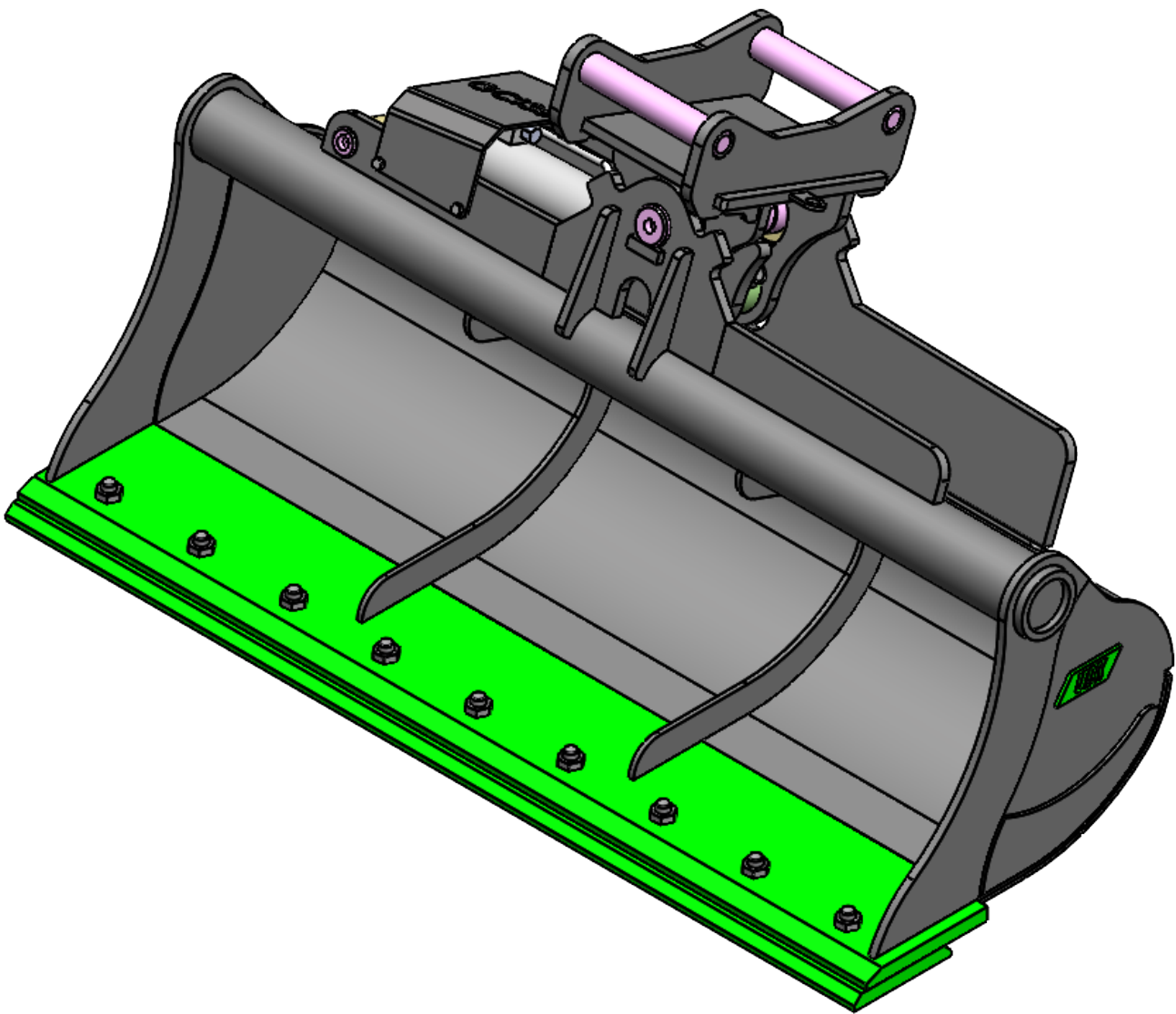
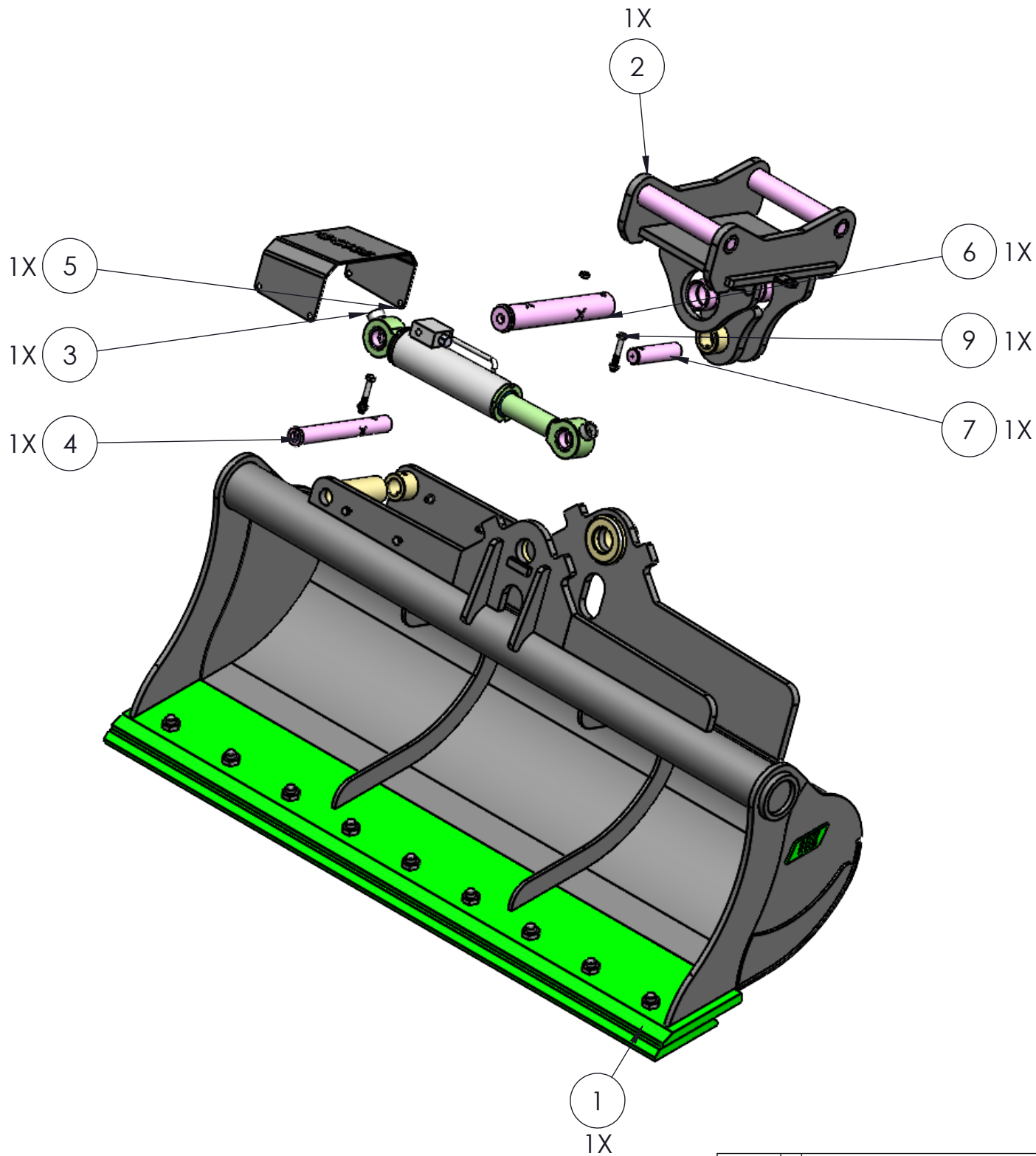
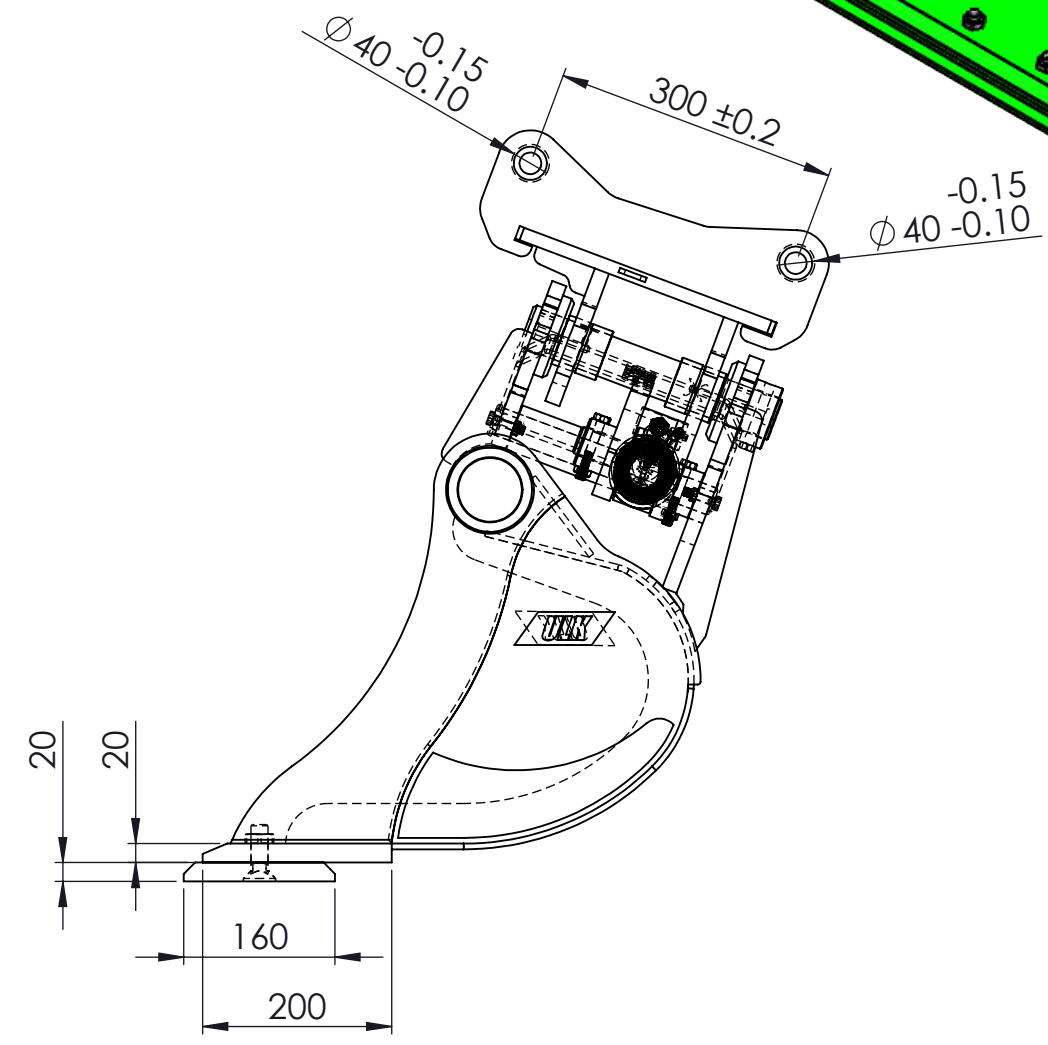
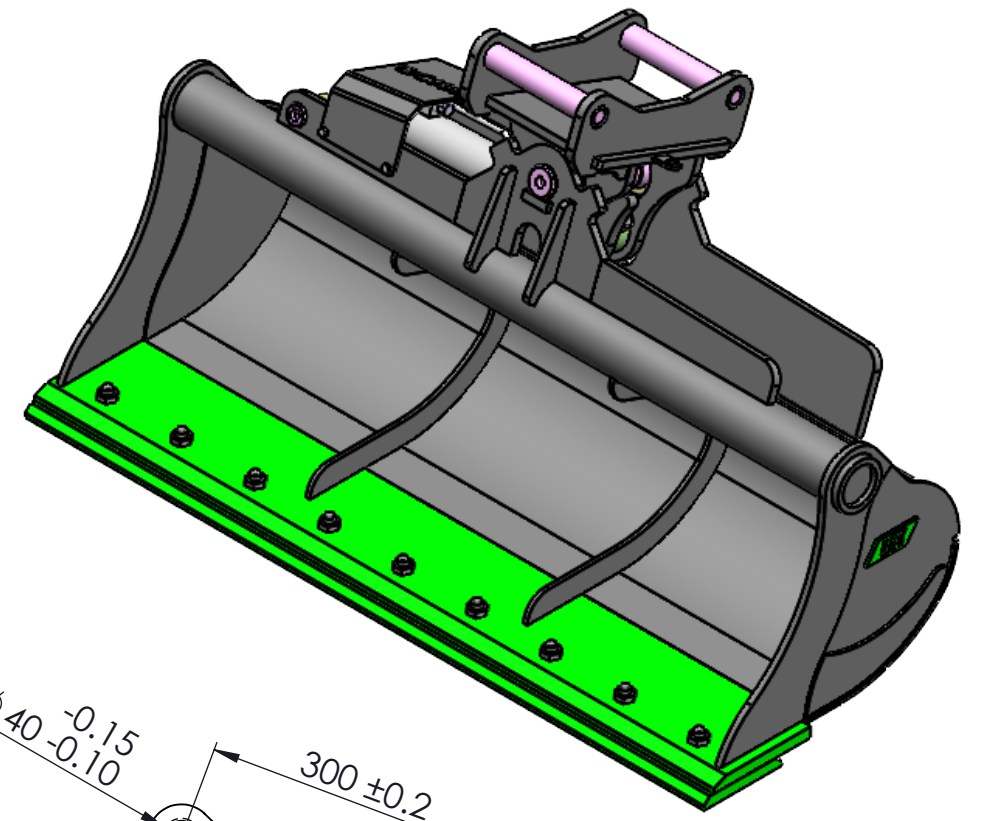
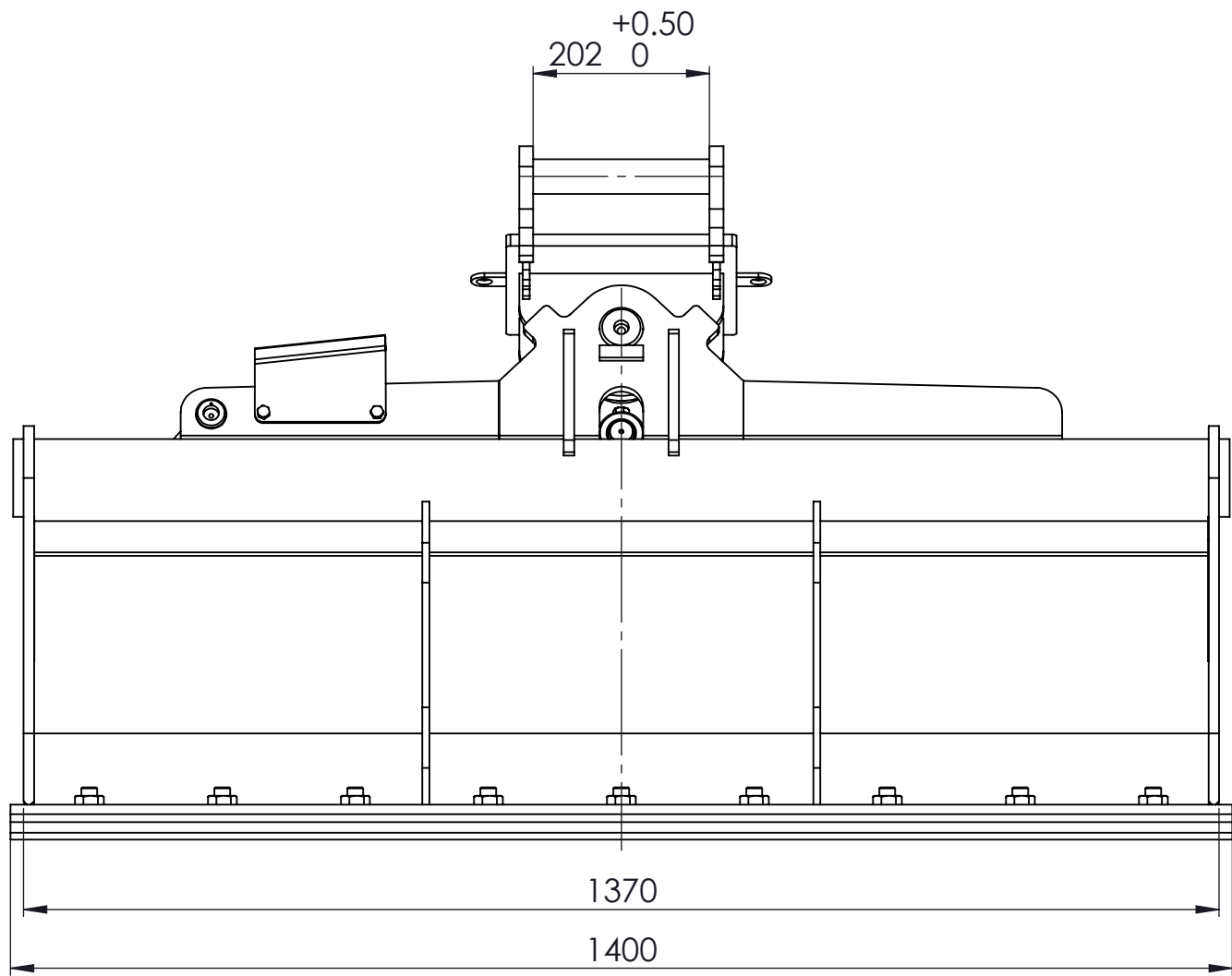
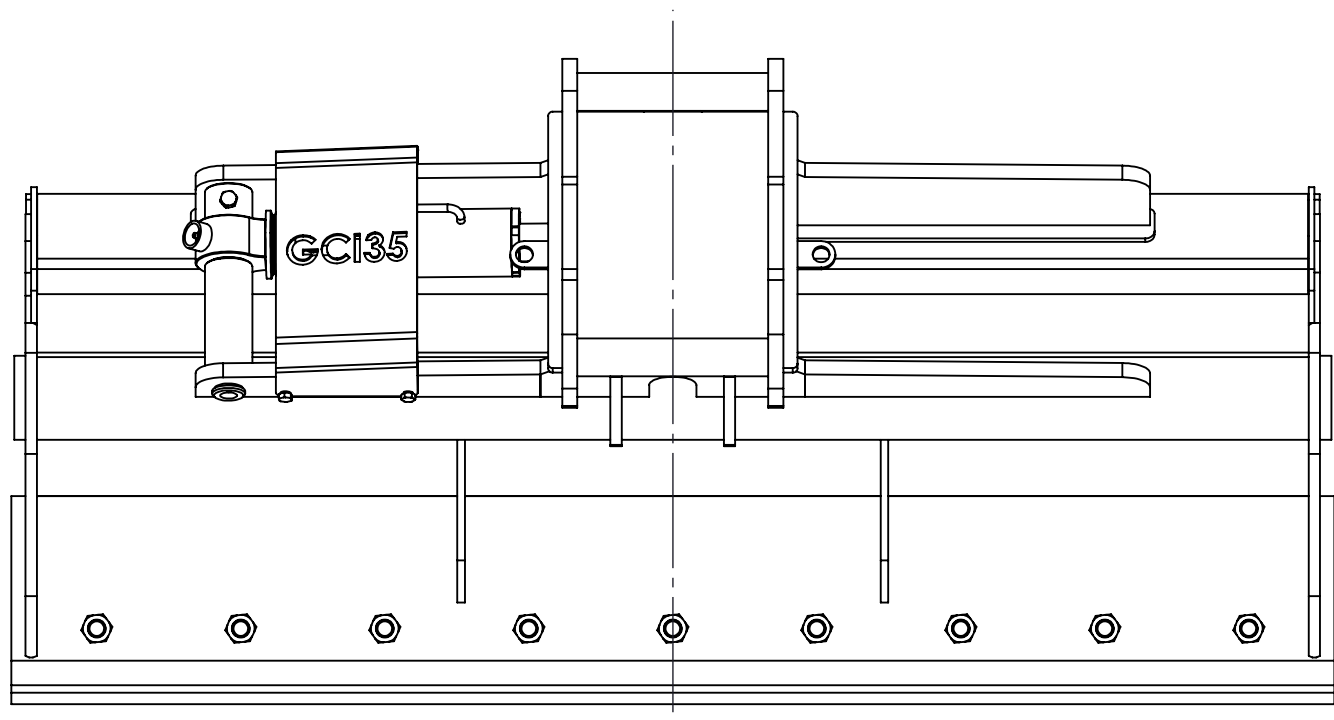


	1	2	3	4	5	6	7	8
ITEM NO.	PART NUMBER	DESCRIPTION		QTY.	Weight			
A 1	GCI35-S40-1400-39	TILTING BUCKET SHELL 3-5T-1400MM 0.202M3		1	205.54			
2	GCI35-S40-1400-42	TILT BUCKET TOP ASSEMBLY 3-5T-1400MM 0.202M3		1	34.74			
3	GCI35-S40-1400-45	CYLINDER GCI-S40-1400		1	9.70			
4	GCI35-S40-1400-29	CYLINDER PIVOT PIN		1	1.33			
5	GCI35-S40-1400-37	CYLINDER PROTECTION GUARD		1	1.95			
6	GCI35-S40-1400-44	PIVOT PIN		1	3.39			
7	GCI35-S40-1400-32	CYLINDER MTG PIN		1	0.60			
8	GCI35-S40-1400-61	M10 HEX NUT		1	0.01			
B 9	GCI35-S40-1400-64	M10x80		1	0.04			



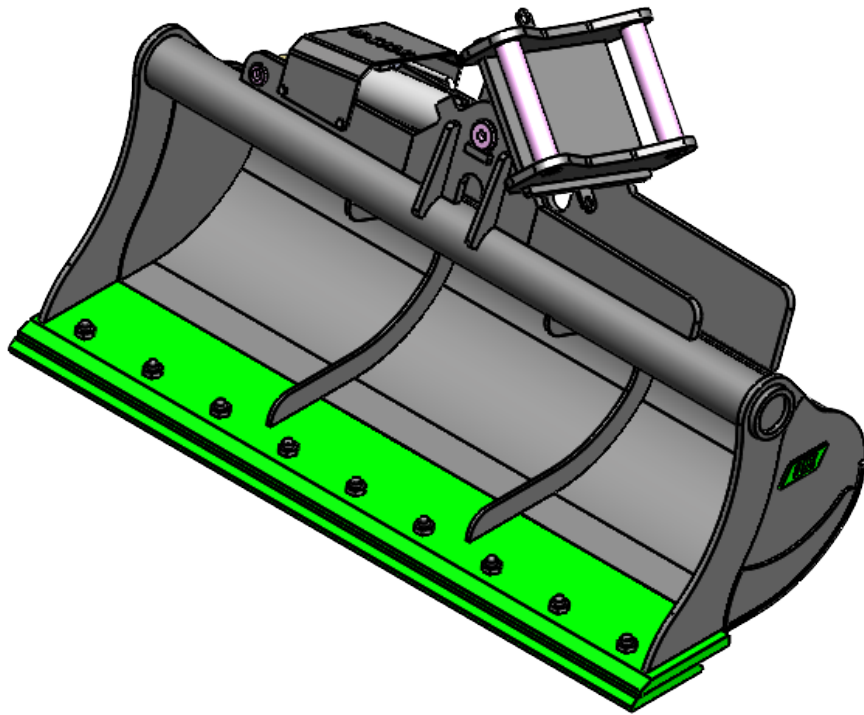
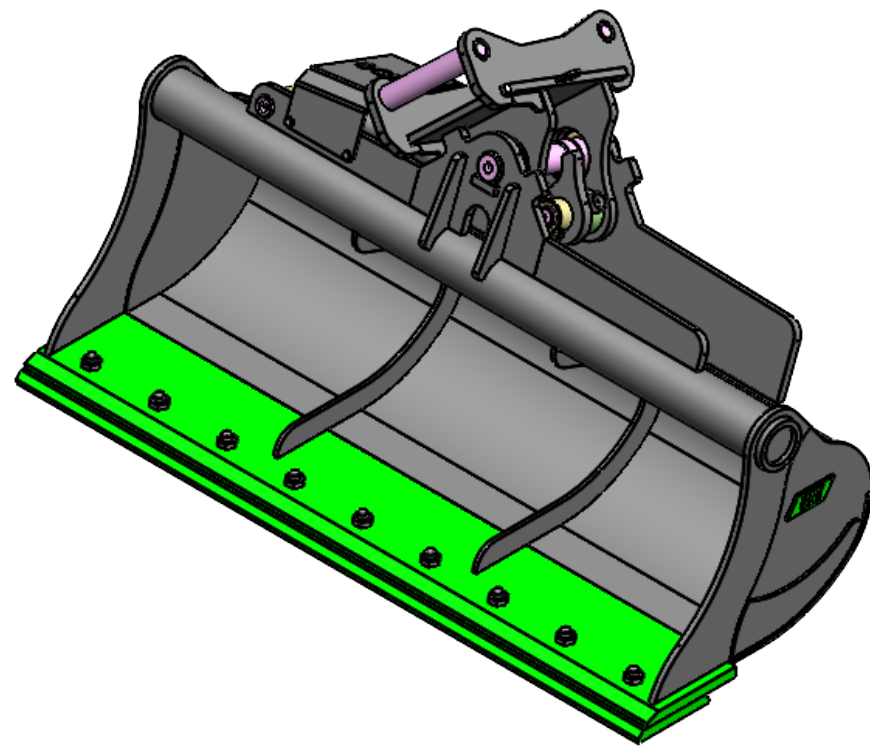
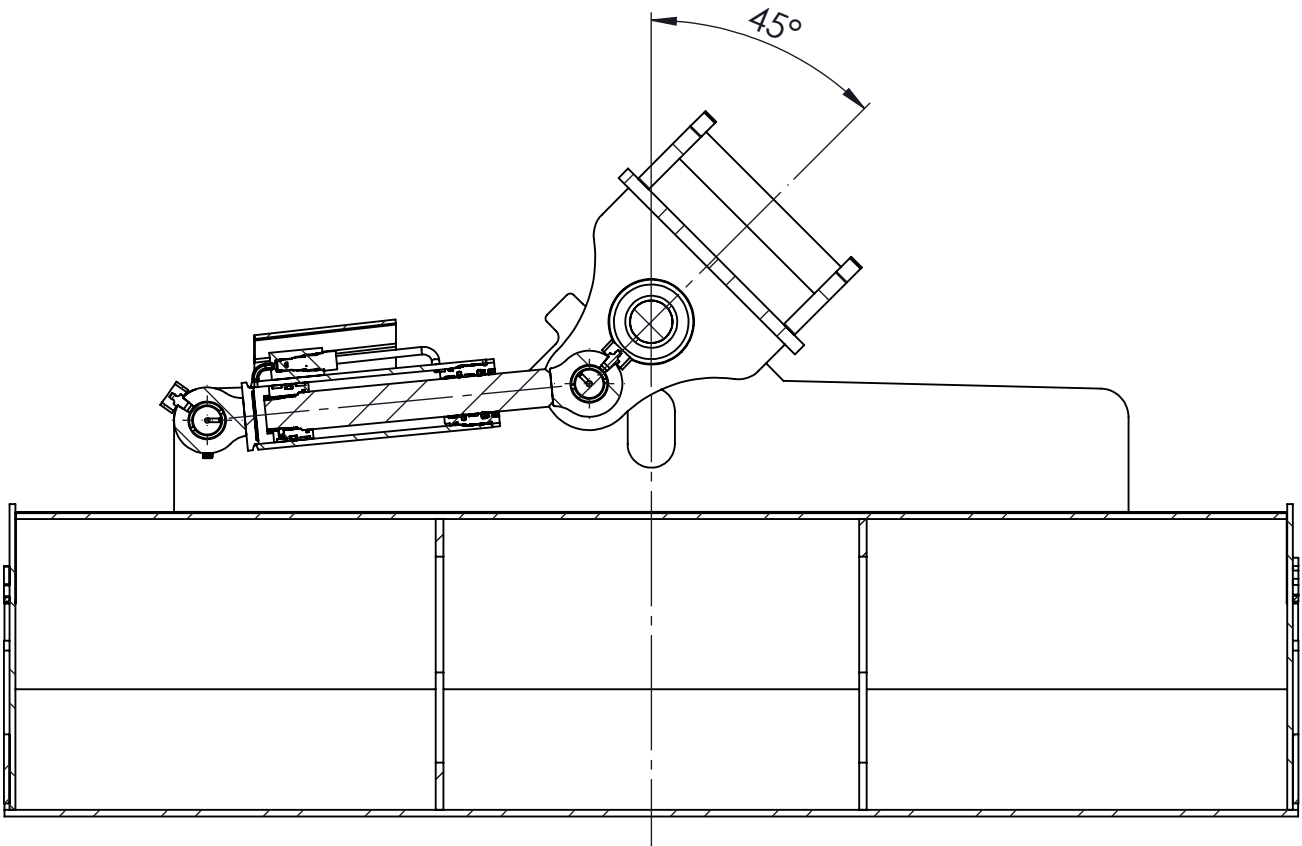
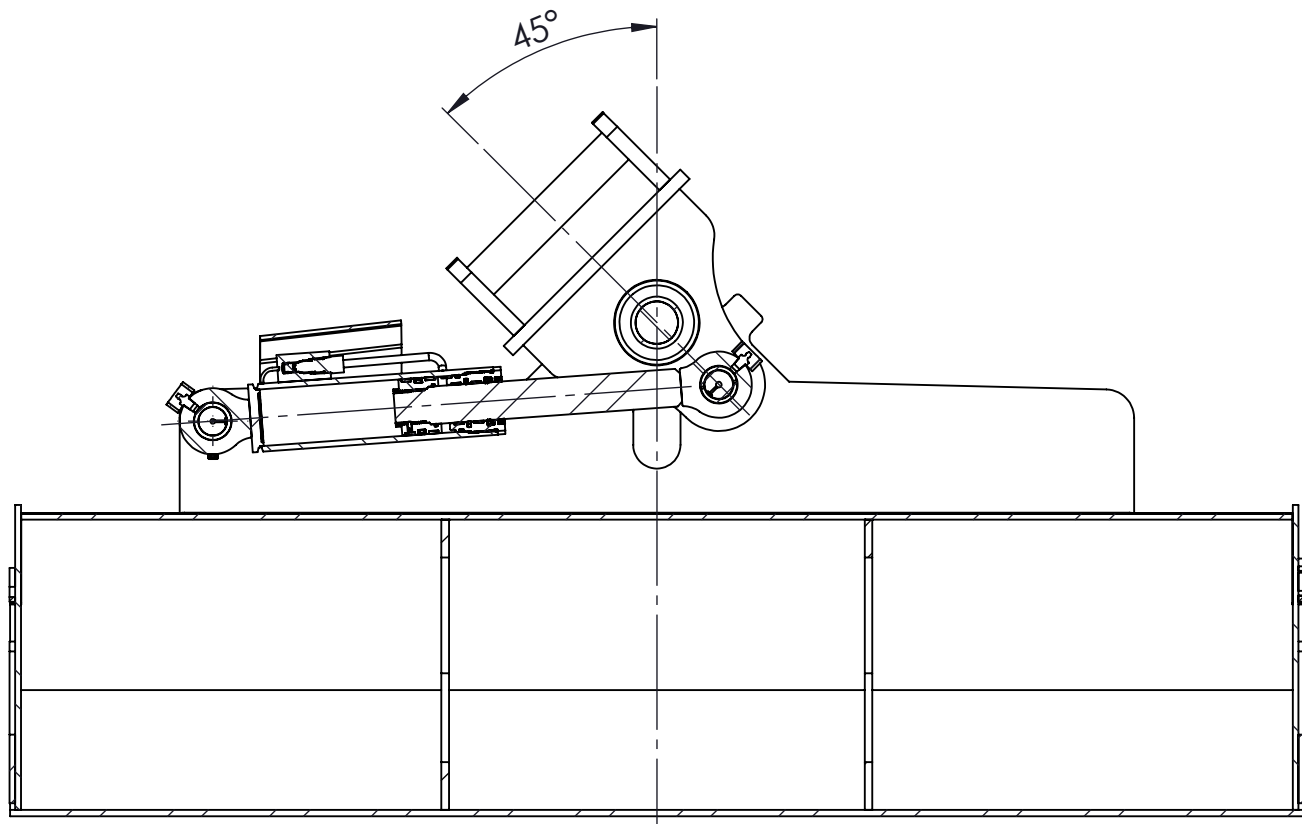
	MACHINING TOLERANCES: 0 ±0.50mm 0.0mm ±0.30mm 0.00mm ±0.20mm 0.000mm ±0.10mm ANGULAR: ±0.50 SURFACE FINISH Ra 3.2 MICRO mm U.N.O. BREAK ALL SHARP CORNERS TO 0.2-0.4x45° ALL DIMENSIONS ARE IN MM. TIGHTENING TORQUES ACCORDING TO EG-002- U.O.N		FABRICATION TOLERANCES LINEAR DIMENSIONS 0 to 500mm ±0.5mm LINEAR DIMENSIONS 501mm to 1500mm ±1.0mm LINEAR DIMENSIONS > 1501mm TO BE WITHIN ±2.0mm ANGULAR ±0.5mm PLATE THICKNESS & SECTION SIZE TO BE WITHIN NORMAL AS1365 TOLERANCES U.O.N. WELDING SYMBOLS AND WELDING ACCORDING TO AS 1554.1:2014 ALL WELD SIZES ARE FINAL ALL INSPECTIONS TO BE VISUAL & DIMENSIONAL U.O.N. SURFACE PROTECTION AS PER PROJECT SPECIFICATION					
	TITLE: TILTING BUCKET 3-5T-1400MM 0.202M3		DO NOT SCALE DRAWING IF IN DOUBT, ASK 					
	SCALE: 1:20							
DRW BY	HK	29/07/2025	DWG No. GCI35-S40-1400-41		MAT'L : E350		WEIGHT (KGS): 264.81	
CKD & APP BY					SIZE : A4		SHEETS: 1 OF 3	
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MACHINING TOLERANCES: 0 0.0mm 0.00mm 0.000mm ANGULAR: SURFACE FINISH Ra 3.2 MICRO mm U.N.O. BREAK ALL SHARP CORNERS TO 0.2-0.4x45° ALL DIMENSIONS ARE IN MM. TIGHTENING TORQUES ACCRODING TO EG-002-U.O.N		±0.50mm ±0.30mm ±0.20mm ±0.10mm ±0.50	FABRICATION TOLERANCES LINEAR DIMENSIONS 0 to 500mm LINEAR DIMENSIONS 501mm to 1500mm LINEAR DIMENSIONS > 1501mm TO BE WITHIN ANGULAR PLATE THICKNESS & SECTION SIZE TO BE WITHIN NORMAL AS1365 TOLERANCES U.O.N. WELDING SYMBOLS AND WELDING ACCORDING TO AS 1554.1:2014 ALL WELD SIZES ARE FINAL ALL INSPECTIONS TO BE VISUAL & DIMENSIONAL U.O.N. SURFACE PROTECTION AS PER PROJECT SPECIFICATION		±0.5mm ±1.0mm ±2.0mm ±0.5mm
TITLE: TILTING BUCKET 3-5T-1400MM 0.202M3			DO NOT SCALE DRAWING IF IN DOUBT, ASK		
SCALE: 1:20			SCALE: 1:20		
DWG No. GCI35-S40-1400-41			MAT'L : E350		WEIGHT (KGS): 264.81
SIZE: A4			SHEETS: 2 OF 3		

XX			XX		
ZONE	REV.	DESCRIPTION	CHANGE DOC.	DATE	APPROVED BY

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	MACHINING TOLERANCES: 0 0.0mm 0.00mm 0.000mm ANGULAR: SURFACE FINISH Ra 3.2 MICRO mm U.N.O. BREAK ALL SHARP CORNERS TO 0.2-0.4x45° ALL DIMENSIONS ARE IN MM. TIGHTENING TORQUES ACCORDING TO EG-002-U.O.N		FABRICATION TOLERANCES LINEAR DIMENSIONS 0 to 500mm LINEAR DIMENSIONS 501mm to 1500mm LINEAR DIMENSIONS > 1501mm TO BE WITHIN ANGULAR PLATE THICKNESS & SECTION SIZE TO BE WITHIN NORMAL AS1365 TOLERANCES U.O.N. WELDING SYMBOLS AND WELDING ACCORDING TO AS 1554.1:2014 ALL WELD SIZES ARE FINAL ALL INSPECTIONS TO BE VISUAL & DIMENSIONAL U.O.N. SURFACE PROTECTION AS PER PROJECT SPECIFICATION					
	TITLE: TILTING BUCKET 3-ST-1400MM 0.202M3		DO NOT SCALE DRAWING IF IN DOUBT, ASK					
DRW BY	HK	29/07/2025	DWG No. GCI35-S40-1400-41		SCALE: 1:20			
CKD & APP BY					MAT'L : E350		WEIGHT (KGS): 264.81	
This design or drawing is the property of ULK and must not be used, reproduced, copied or disclosed wholly or in part without the written permission of ULK. PROPRIETRY, CONFIDENTIAL & COPYRIGHT ©					SIZE: A4		SHEETS: 3 OF 3	